

FI FLUIDOTEHNIC **LUBRICATION TECHNIQUE**

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- FLUIDOTEHNIC's production program is based on its own development. Thanks to that, all the products are the result of the engineering staff work, as well as the quality and skilled workers in manufacturing and installation. Each serial product during the conquest passes through the phase of prototype development, functional tests and check in real operating conditions. Following step is removal of all possible defects and then, based on that, test series is produced. This is how we achieve high quality of manufactured devices. In case of the individual production, after the functional testing, we deliver the product to the customer.
- Since its foundation FLUIDOTEHNIC Ltd. has been continuously investing both in the expansion of commercial building and the purchase of modern equipment for the production, control and techno-economic support. It is located in the industrial zone of Vrnjacka Banja, on a lot size ~ 2ha. It consists several buildings, connected into a functional whole area of 4000 m2. The whole complex is adjusted to the environment- we are taking good care of health, work safety and environmental protection.









- Market research, device development, technical assistance and personnel training free of charge for all our customers is the main task of this service. Many years of experience in the development tasks of hydraulics, pneumatics and lubrication techniques, as well as t the latest computer technology guarantee that our customers will get the optimum technical solution. During the development, every device passes precisely defined procedure, starting from making the design concept, followed by manufacturing and testing prototypes and going into production.
- It consists of several facilities and departments: foundry of non-ferrous metals, mechanical drive, locksmith department, installation and technical control. All operations from the casting to the final machining are performed with the universal and software machines. Control and assembly is 100%. When the assembly is finished, each device is being tested on the test stand and on the basis of the results it gets the appropriate certificates and guarantees. On each call of the user, service teams come in as soon as possible, with spare parts and the necessary tools, regardless of whether the equipment is in warranty or out of warranty period.





ELECTRIC MOTOR PUMP

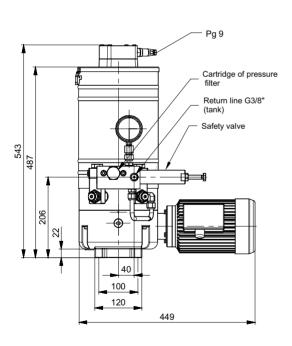


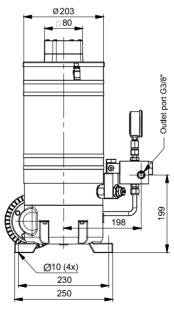
Electric driven pump for grease and oil lubrication usually is applied for smaller centralized two-lines systems. It is suitable for operation in very hard working conditions (excavators for surface mines, iron plants, cement works e.t.c.) This pump has two pump elements with variable flow and possibility of independent regulation minimum to maximum value. It is possible to cut out outlet ports, if it is necessary. The pump is factory adjusted to the maximum flow so the dimension "L" is 16mm. By loosening nut "K" and turning the adjusting screw "V" for 360 clock wise ("L" is reduced for 1mm), the flow rate decreases to 0,11 cm³ per piston stroke. Minimum flow rate corresponds the "L" value of 12 mm. The flow is reduced to zero

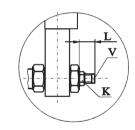
if the dimension "L" is 9 mm. After adjusting, lock the safety nut "K" again. Pump with lubricant level indication have "AU" in code. Ultrasonic level indicator indicate 3 lubricant level in the tank, depending on customer requirements. For lubrication of gear unit of the pump use oil SAE 80. The oil level must be equal to down edge of filling port "A".

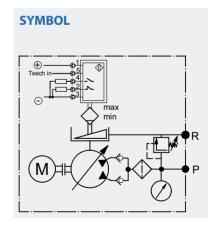
Ordering example for the pump with ultrasonic indicator of lubricant level for flow 18 cm³/min is:

10-2570 -AU









Flow Code (adjustabl	Flow Max.	Fluid				Е	lectric mot	or		Tank		
	(adjustable)		Grease	Oil visc.	Temp.	Gear box ratio	Power	Rated speed	Voltage	Ultrasonic level indicator AU	volume	Mass
	cm³/min	bar	NLGI	mm²/s	٥C		kW	rpm	V		dm³	kg
10 - 2570L	10-27	300	≤3	>13	-25; +80	70.1	0,37	7 1460	3x400 V 50Hz	10 to 30V 200 mA 2xPNP NO / NC	10	~33
10 - 2570	7-18					70:1						
10 - 2570S	4-11					112:1	0,25	980				



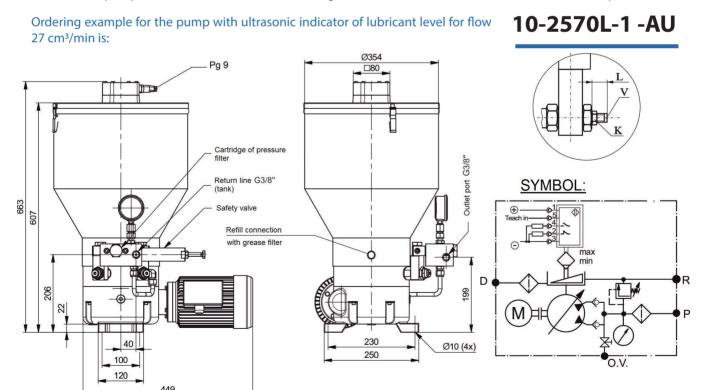
ELECTRIC MOTOR PUMP



Electric driven pump for grease and oil lubrication usually is applied for smaller centralized two-lines systems. It is suitable for operation in very hard working conditions (excavators for surface mines, iron plants, cement works e.t.c.) This pump has two pump elements with variable flow and possibility of independent regulation minimum to maximum value. It is possible to cut out outlet ports, if it is necessary. The pump is factory adjusted to the maximum flow so the dimension "L" is 16mm. By loosening nut "K" and turning the adjusting screw "V" for 360 clock wise ("L" is reduced for 1mm), the flow rate decreases to 0,11 cm³ per piston stroke. Minimum flow rate corresponds the "L" value of 12 mm. The flow is reduced to zero if the dimension "L" is 9 mm. After adjusting, lock the safety nut "K" again. Pump

with lubricant level indication have "AU" in code. Ultrasonic level indicator indicate 3 lubricant level in the tank, depending on customer requirements. For lubrication of gear unit of the pump use oil SAE 80. The oil level must be equal to down edge of filling port "A".

Rough / fine filter with active flow surface area 15cm^2 and filtration rate $400/150~\mu m$ is installed at outlet port. Pump has refill with grease by connection port D and filter filtration rate $400\mu m$ and the pump will be protected from dirt that can cause failure. If the pump absorbs air in case of total discharge of the tank, it has exhaust valve which enables quick start.



Flow (adjustable)	Flow	Max.	Fluid				E	lectric mot	or		Tank	
	pressure	Grease	Oil visc.	Temp.	Gear box ratio	Power	Rated speed	Voltage	Ultrasonic level indicator AU	volume	Mass	
	cm³/min bar	bar	NLGI	mm²/s	٥C		kW	rpm	V	areater 710	dm³	kg
10 - 2570L-1	10-27			>13	-25; +80	70:1	0,37	1460	3x400 V 50Hz	10 to 30V 200 mA 2xPNP NO / NC	30	~36
10 - 2570-1	7-18	300	≤3					1460				
10 - 2570S-1	4-11					112:1	0,25	980				



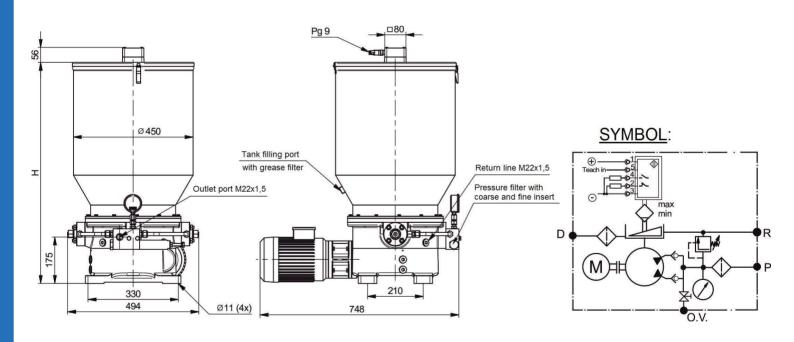
ELECTRIC MOTOR PUMP



This electric driven pump is usually applied for oil and grease lubrication in two-line centralized systems. It is suitable for operation in very hard working conditions (excavators for surface mine exploitation, iron plants, cement works). In tank should be posed level indicator, in this case type of pump must have "AU". Ultrasonic level indicator measures three levels of lubricant in the tank, and range be selected based on customer request. Tank can be 40, 50, 60, 80 and 100 dm³. The tank is filled through the port "D" using the charging pump (with jointing cone 24° DIN 3901/3902 M26x1,5).

This is recommended to avoid particles and air in lubricant. This piston pump is available in three variants depends of displacement and working pressure. It is equipped with pressure gauge and pressure relief valve to prevent the overload, and filter fineness 150 μ m. For lubrication of gear unit of the pump use oil SAE 80. The oil level must be equal to down edge of filling port "A". For discharging use the port "B". Non-standard tank volume marked with additional designation at the end (40, 60, 100).

If the pump absorbs air in case of total discharge of the tank, it has exhaust valve which enables quick start. Safety valve has been adjusted at opening pressure 5% above maximum allowed working pressure.



Code cm³/min	Flow	Max.	Fluid				Elecrtic m	notor		Tank								
		pressure		011	_	_	Rated		Ultrasonic level indicator AU	volume		Mass kg						
	cm³/min	/min bar	Grease	ease Oil visc.	Temp.	Power	speed	Voltage		dm³	Н							
	CIII / IIIIII		NLGI	mm²/s	٥C	kW	rpm	V										
10 - 3500	500	250		>13	-25; +80	1,1	1410	3x400/50Hz	10 to 30V 200mA 2xPNP NO/ NC	50	612	82						
10 - 3500-1	500									80	832	87						
10 - 3500/1	300	00 350	≤3							50	612	82						
10 - 3500/1-1		300 330		>13						80	832	87						
10 - 3500/2	150	150 400								50	612	82						
10 - 3500/2-1			400	400	400	400	400	400	400	400								80





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EC DECLARATION OF CONFORMITY / DECLARATION ON INSTALLATION

DEKLARACIJA O USAGLAŠENOSTI / DEKLARACIJA O UGRADNJI

We hereby declare that the following products

Izjavljujemo da su sledeći uređaji

Electric driven pumps for grase lubrication (Elektromotorne pumpe za podmazivanje mastima)

Matični broj: 06568939

Power unit for oil lubrication (Elektromotorni uređaj za podmazivanje uljima)

Pneumatic pumps for lubrication (Pneumatske pumpe za podmazivanje mastima)

Two line dosing distributors (Dvolinijski dozatori)

Progressive doser distributors (Progresivni dozatori)

Change-over valves (Hidraulički razvodnici)

Electric driven change-over valves (Elektromotorni razvodnici)

Pressure and flow valves (Ventili pritiska i protoka)

Are designed and produced in accordance with the safety requirements according to the following regulations:

Projektovani i proizvedeni u skladu sa bezbednosnim zahtevima prema sledećim propisima:

Machinery Directive EC/2006/42

(Mašinska direktiva EC/2006/42)

Low voltage directive EC/2014/35

(Niskonaponska direktiva EC/2014/35)

in accordance with the following standards:

i u skladu sa sledećim standardima:

Safety of machinery - General principles for design

- Risk assessment and risk reduction EN ISO 12100:2010 Bezbednost mašina - Opšti principi za projektovanje

- Ocena rizika i smanjenje rizika SRPS ISO 12100:2014

Safety of machinery - Electrical equipment of machines - Part 1: EN 60204-1:2016

Bezbednost mašina - Električna oprema mašina - Deo 1: EN 60204-1:2016

Declaration on installation in the sense of EC Machinery Directive (2006/42/EC) Annex II B

Izjava o ugradnji u skladu sa EC Mašinskom direktivom (2006/42/EC) Anex II B

Product of "FLUIDOTEHNIC" assemble into mechanical devices and equipement. Start-up is not admissible unless it has been verified that the whole equipment, meets the requirements defined in the EC machinery Directive (2006/42/EC)

Proizvod "FLUIDOTEHNIC"-a se ugrađuje u drugu opremu i dodatne uređaje. Pokretanje nije dozvoljeno sve dok i relevantna oprema u koju se ugrađuju ne bude u skladu sa Mašinskom direktivom (2006/42/EC)

The manufacturer undertakes to supply the relevant information of incomplete machine on request to responsible inspector by electronic way. Technical documents of the machine is prepared in accordance with Annex VII, part B Machinery Directive (2006/42/EC)

Proizvođač se obavezuje da će elektronskim putem dostaviti odgovarajuće podatke o delimično završenoj mašini nadležnom inspektoru na njegov zahtev. Tehnička dokumentacija je izrađena u skladu sa Anexom 7, deo B Mašinske direktive.

Vrnjačka Banja, 01/02/2017 godine

Šljivić Miroslav, General Manager

The EC Declaration of Conformity is only valid in conjunction with confirmation that the device has been correctly applied, installed, inspected and maintained according to the operating instructions provided. The validity of the declaration will cease in case of any modification and/or supplement not previously approved by "FLUIDOTEHNIC".

Ova deklaracija o usaglašenosti važi samo u slučaju da je uređaj pravilno ugrađen, iskontrolisan i da se koristi i održava u skladu sa uputstvom za rukovanje i održavanje, Važenje izjave prestaje u slučaju bilo kakve modifikacije ili dodatka koji nisu prethodno odobreni od "FLUIDOTEHNIC"-a.

